

MADEIRA

The Commercial Embroiderers' Complete Catalog of Supplies

THREAD • E-ZEE BACKING • BOBBINS
ACCESSORIES • PRINTING SUPPLIES



SHIPPING FROM MORE LOCATIONS NATIONWIDE
THAN ANY OTHER EMBROIDERY SUPPLIER

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Columbus, OH 43229

Madeira USA Gulf Region

416 Business Center Drive
Building 400
Birmingham, AL 35244

madeirausa.com

contactus@madeirausa.com

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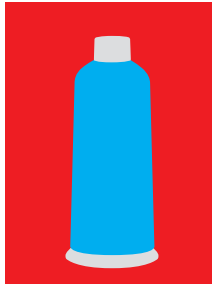
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 = An item that Madeira is introducing into its product line with the printing of this Source Guide

 = An item that has proven to be among the best selling, due to customers' enthusiasm, product performance, price, availability, etc.

THREAD



At Madeira, the development of high quality embroidery thread begins with the finest raw materials available and the most up-to-date dyeing methods. Offering more specialty thread than any other manufacturer - all of which comply with Oeko-Tex® certification - Madeira offers an option for every type of embroidery project.

CLASSIC RAYON CONES AND SPOOLS

Classic Rayon #40

Classic Rayon #40 is ideal for most designs. Made from 100% viscose rayon, it is suited for embroidery on high speed, multi-head machines, as well as industrial sewing machines. For best results use a #65/9 or #75/11 needle.

	COLOR	QUANTITY	PRICE	ITEM #
Classic #40 5,500 yard cones	White	1-5 cones	\$9.50	910-color#
	(#1001-1003)	6+	\$9.00	
	Black	1-5 cones	\$9.65	910-color#
	6+	\$9.15		
	Colors	1-5 cones	\$10.55	910-color#
		6+	\$9.65	
Discount applies to 6+ cones of the same color.				
5,500 yard cones	Ombre		\$15.10	910-color#
	Multi/Astro		\$16.15	
1,100 yard spools	Colors		\$2.70	911-color#
	Ombre		\$3.80	
	Multi/Astro		\$3.95	

Classic Rayon #60

Classic #60 can be used anywhere small lettering or fine detail are required and for decorative stitching on delicate fabric. For best results use a #65/9 or #70/10 needle.

Classic #60 1,640 yard spools	Colors		\$3.95	915S-color#
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Classic Rayon #30

Classic #30 is a thicker viscose rayon which fills in quickly and reduces stitch count and production time on large designs. For best results use a #75/11 or #80/12 needle.

Classic #30 3,300 yard cones	Colors		\$8.75	921-color#
714 yard spools	Colors		\$2.25	914-color#

Classic Rayon #12

Classic Rayon #12 is a soft, satiny, 2-ply rayon serging thread. The unique twist of Classic #12 makes it an excellent choice for edging garments and badges. For best results use a #100/16 needle.

Classic #12 2,200 yard cones	Colors		\$7.85	920-color#
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Order online for convenience and savings

CLASSIC RAYON #40 THREAD KITS

Cone Kit of #40 5,500 yard cones • 24 solid colors you choose
24-cone wooden rack **PRICE** \$263.50 **ITEM #** 910-4030

Spool Kit of #40 1,100 yard spools • 48 pre-selected colors
48-spool plastic carry case **PRICE** \$124.95 **ITEM #** 100-90-1

Shade Kits of #40 1,100 yard spools • 12 pre-selected solid colors
12-spool plastic case **PRICE** \$30.00

*For colors please visit www.madeirausa.com.



Green 911-12-SGG
Brown 911-12-SGB
Purple 911-12-SGP
Aqua 911-12-SGA
Yellow 911-12-SGY

Orange 911-12-SGO
Blue 911-12-SGBL
Pink 911-12-SGPK
Red 911-12-SGR
Grey 911-12-SGGY

32 Spool Shade Kits of #40 1,100 yard spools • 32 pre-selected colors
*For colors visit madeirausa.com. **PRICE** \$58.70



Aqua 911-AQ32
Autumn 911-AU32
Blue 911-BL32
Brown 911-BR32
Light Green 911-LGR32
Mint Green 911-MGR32

Neutral 911-NU32
Orange 911-OR32
Pink 911-PK32
Purple 911-PR32
Yellow 911-YL32



Complete Spool Display of #40
1,100 yard spools • 356 solid colors • 6 60-spool metal wall/counter racks
*Please allow for extra shipping time.

PRICE \$962.00 **ITEM #** 912-COM

CLASSIC RAYON #40 THREAD KITS

New Spool Storage Chest

The new design of spool storage chest holds every style spool Madeira has to offer. A complete collection consists of 2 chests with 3 drawers each, making it possible to purchase Madeira's entire solid color collection of Classic Rayon in two installments. Each 3-drawer storage chest measures: 17" wide by 21" deep by 6 3/4" tall.



New Spool Chest of #40
 1,100 yard spools • chest holds half of complete set of #40 • 180 solid colors • wooden 3-drawer chest
 \$443.45 **911-356A**



New Spool Chest of #40
 1,100 yard spools • chest holds half of complete set of #40 • 176 solid colors • wooden 3-drawer chest
 \$443.45 **911-356B**

* Please visit madeirausa.com for complete list of colors contained in Chests A and B.



New Spool Chest of #40 1,100 yard spools • complete chest of #40 356 solid colors • 2 wooden 3-drawer chests of Classic Rayon
 *Save \$44.90 when you buy the complete set
 \$842.00 **911-356C**

CLASSIC RAYON #60 THREAD KITS

Spool Kit of #60 1,640 yard spools • 12 pre-selected colors
 12-Spool Plastic carry case \$42.35 **100-95-10**
 For colors and more detail, please visit www.madeirausa.com

Complete Case of #60 1,640 yard spools • 48 pre-selected solid colors
 48-spool plastic carry case \$184.95 **100-95-1**

POLYNEON CONES AND SPOOLS

Polyneon #40

Madeira's 100% polyester embroidery thread, Polyneon, is constructed of a specially developed raw material, eliminating looping, puckering and virtually all thread breaks. Vibrant colors are glossy, as well as resistant to chlorine bleach, making Polyneon the ideal thread for embroidering on uniforms, safety garments and commercial linens. Available in 359 colors, which include bright fluorescents and multi-shade colors. For best results use a #65/9 or #75/11 needle.

	COLOR	QUANTITY	PRICE	ITEM #
Polyneon #40				
5,500 yard cones	White (#1801-1805)	1-5 cones 6+	\$6.60 \$6.30	918-color#
5,500 yard cones	Black	1-5 cones 6+	\$6.85 \$6.45	918-color#
	Colors	1-5 cones 6+	\$7.45 \$6.95	918-color#
Discount applies to 6+ cones of the same color.				
5,500 yard cones	Multi		\$14.05	918-color#
1,100 yard spools	Colors		\$2.25	919-color#
	Multi		\$3.60	

Polyneon #60

Polyneon #60 can be used anywhere fine detail and small lettering are required, and for decorative sewing on delicate fabrics. This fine embroidery thread comes in 100 colors. For best results please use a #65/9 or #70/10 needle.

Polyneon #60				
1,640 yard spools	Colors		\$3.10	924-color#

Coming in March! X.tra #30

X.tra is a strong, polyester thread, that shines like metal, can stand up to commercial laundering and will not chafe the skin. The thread opens up a wide range of design options with regard to lingerie, children's wear and more! This is a soft, metallic-like thread that shines so brightly you would think, for sure, it is a true metallic thread. Available in 28 colors. For best results please use a #80/12 needle.

X.tra #30				
2,735 yard cones	Colors		\$8.45	927-color#



100% POLYESTER POLYNEON #40 THREAD KITS

Cone Kit of #40 5,500 yard cones • 24 solid colors – you choose
24-cone wooden rack
PRICE \$177.45 ITEM # 918-4030

Spool Kit of #40 1,100 yard spools • 48 pre-selected colors
48-spool plastic carry case
\$94.75 100-85-1

12 Spool Shade Kits of #40 1,100 yard spools • 12 pre-selected colors
12-spool plastic case
\$25.00

*For colors & designs visit madeirausa.com.



Green 919-12-SGG
Brown 919-12-SGB
Purple 919-12-SGP
Aqua 919-12-SGA
Yellow 919-12-SGY

Orange 919-12-SGO
Blue 919-12-SGBL
Pink 919-12-SGPK
Red 919-12-SGR
Grey 919-12-SGGY

32 Spool Shade Kits of #40 1,100 yard spools • 32 pre-selected colors
*For colors visit madeirausa.com. \$58.70

Aqua 919-AQ32
Blue 919-BL32
Brown 919-BR32
Fall 919-FA32
Green 919-GR32

Magenta 919-MG32
Neutral 919-NU32
Orange 919-OR32
Purple 919-PR32
Yellow 919-YL32

32 Spool Special Effects Shade Kit of #40 1,100 yard spools
32 pre-selected colors of Fluorescent and Multi-colors.
*For colors visit madeirausa.com. \$66.35 919-FLA32



Complete Spool Display of #40
1,100 yard spools • 349 spools of Polyneon • 6 60-spool metal wall/counter racks

* Please allow for extra shipping time.

\$699.00 918-COM

100% POLYESTER POLYNEON #40 THREAD KITS

New Spool Storage Chest

The new design of spool storage chest holds every style spool Madeira has to offer. A complete collection consists of 2 chests with 3 drawers each, making it possible to purchase Madeira's entire solid color collection of Polyneon in two installments. Each 3-drawer storage chest measures: 17" wide by 21" deep by 6 3/4" tall.

PRICE ITEM #



New Spool Chest of #40

1,100 yard spools • chest holds half of complete set of #40 • 180 solid colors • wooden 3-drawer chest

\$410.60 919-349A



New Spool Chest of #40

1,100 yard spools • chest holds half of complete set of #40 • 170 solid colors • wooden 3-drawer chest

\$410.60 919-349B

* Please visit madeirausa.com for complete list of colors contained in Chests A and B.



New Spool Chest of #40

1,100 yard spools • complete chest of #40 350 solid colors • 2 wooden 3-drawer chests of Polyneon

*Save \$45.20 when you buy the complete set
\$776.00 919-349C

100% POLYESTER POLYNEON #60 THREAD KITS

Spool Kit of #60 1,640 yard spools • 10 pre-selected solid colors
12-spool plastic carry case \$35.20 924-10

For colors & more detail, visit www.madeirausa.com and enter item # in Product Search.

Carry Case of #60 1,640 yard spools • 48 pre-selected solid colors
48-spool plastic carry case \$131.35 924-45



Frosted Matt #40



This is a true matte finish polyester embroidery thread. It comes in 161 brilliant colors to add dimension to any design. Due to its dyeing methods Frosted Matt has an unmatched overall rating of fastness to light. Frosted Matt stands up to bleach and commercial laundering. Its great clarity, due to its matte finish, makes it ideal for fine details and lettering, as well as creating a tone-on-tone effect. For best results use a #65/9 or #75/11 needle and digitize to a density of 3.5.

	COLOR	PRICE	ITEM #
Frosted Matt #40 2,700 yard cones	Colors	\$5.75	940-color#
<i>Ships from California, New Hampshire and Texas locations only.</i>			

FROSTED MATT #40 THREAD KITS



Cone Intro Kit of Frosted Matt #40
8 pre-selected popular solid colors
• 2,700 yard cones
\$34.00 **940-8**
Ships from CA, NH & TX locations only.

15 Cone Kit of Frosted Matt #40
15 pre-selected popular solid colors • 2,700 yard cones
Ships from CA, NH & TX locations only. \$73.50 **940-15**

Complete Cone Collection of Frosted Matt #40
161 solid colors • 2,700 yard cones • 3 wooden cone racks
Ships from CA, NH & TX locations only. \$926.00 **940-161**

Shade Kits of Frosted Matt #40
5 pre-selected solid colors • 2,700 yard cones

Soft Pastel	\$23.95	940-PASTEL
Bold Primary	\$23.95	940-PRIMARY
Subtle Neutral	\$23.95	940-NEUTRAL

Ships from CA, NH & TX locations only.



940-PASTEL



940-PRIMARY



940-NEUTRAL

FS METALLICS

Our popular FS Metallics feature a strong textured polyester filament core with a metallized polyester foil wrap. Madeira offers FS Metallics in 50, 45, 40, 35, 30, 20 and 15 weights for high speed embroidery and decorative sewing.



FS #50

FS #50 creates spectacular shading and letters down to 4 mm high, just perfect for small lettering, fine monograms and filigree embroidery. FS #50 can also be used in place of standard 40 weight thread to add touches of sparkle and shine to designs.

	COLOR	PRICE	ITEM #
FS #50 (dtx 160) 5,500 yard cones	Gold/Silver	\$34.95	988-color#
<i>Ships from California, Florida, New Hampshire and Ohio only.</i>			

1,100 yard spools	Gold/Silver	\$8.95	987-color#
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FS #45

FS #45 has excellent value due to the more economical aluminum coating, yet retains the strong and durable construction of the thread. A reduction of the metallised wrapping creates a two color antique glitter effect.

FS #45 (dtx 230) 5,500 yard cones	Gold/Silver/Colors	\$24.50	997-color#
<i>Ships from California and Ohio locations only.</i>			

FS #40

FS #40 is designed for use on the most challenging materials. This classic smooth, supple metallic thread is perfect for sophisticated embroidery designs on elaborate base material.

FS #40 (dtx 240) 5,500 yard cones	Gold/Silver/Copper	\$38.85	986-color#
<i>Special order</i>			
1,100 yard spools	Gold/Silver/Copper Multi/Astro	\$9.55 \$10.50	985-color#

FS #35

FS #35 is a versatile metallic thread of smooth structure which ensures trouble-free stitching at top speeds. The thread's glitter and shine enhance the value of any embroidery design.

FS #35 (dtx 260) 5,500 yard cones	Gold/Silver/Colors	\$33.15	984-color#
<i>Ships from California and Ohio locations only.</i>			

FS #30

FS #30 is the most abrasion resistant metallic thread in the industry. A true specialty thread developed for outdoor exposure, stone washing, chlorine bleaching, plus harsh laundering at temperatures up to 203°F.

	COLOR	PRICE	ITEM #
FS #30 (dtex 320)			
NEW 2,500 yard cones	Gold/Silver	\$21.65	979-color#
5,500 yard cones	Gold/Silver	\$39.95	980-color#

Ships from California and Ohio locations only.

FS #20

FS #20 is an elegant soft metallic thread made from velvety spun rayon wrapped with an extra fine metallised foil. It is exceptionally gentle to the skin. The voluminous thread is great for outlining and accent stitching.

FS #20 (dtex 360)			
612 yard spools	Colors 411-470	\$5.35	981-color#
	Colors 480-490	\$5.85	

FS #15

FS #15's three-ply construction allows for absolute durability for hard-wearing seams. Its extremely high tensile strength produces trouble-free sewing on denim, sports goods and fashion items.

FS #15 (dtex 660)			
1,640 yard cones	Colors	\$22.95	990-color#
328 yard spools	Colors	\$5.40	989-color#

Coming in February! **NEW** METALLIC SOFT & SMOOTH #40

Soft Metallic #40

Soft Metallic #40 consists of a soft rayon core, guaranteeing a smooth and gentle touch, even in large fill areas. Pure silver coating gives a unique classical richness. A special finish allows embroidering at high speeds with no trouble. Use a #80/12 needle.

Soft Metallic #40			
3,300 yard cones	7 Colors	\$15.15	995-color#

Smooth Metallic #40

Smooth Metallic #40 is the result of a new twist construction in order to deliver a metallic thread with a smooth touch and strong performance. The strong trilobal polyester core is wrapped with a fine, narrow metal foil. This makes the twist extremely flexible and gives the thread a universal smoothness. Use a #90/14 needle.

Smooth Metallic #40			
2,700 yard cones	26 Colors	\$10.55	996-color#

Ships from California and Ohio locations only.

SUPERTWIST



A festive and shimmering metallic thread that comes to life with flashes of sparkle. Supertwist #30 gives a unique textured effect & dimension, while #12 has a sophisticated glitter and chunky metallic look. For best results use a #90/14 needle for Supertwist #30 and a #100/16 for Supertwist #12.

	COLOR	PRICE	ITEM #
Supertwist #30 (dtex 180)			
5,500 yard cones	Colors	\$25.95	982-color#
	Opal/Multi	\$29.45	
1,100 yard spools	Colors	\$5.95	983-color#
	Opal/Multi/Crystal	\$6.50	
Supertwist #12 (dtex 440)			
1,100 yard cones	Colors	\$7.90	992-color#

Ships from California and Florida locations only.

SUPERTWIST #30 THREAD KITS



Shade Kits of #30 1,100 yard spools • 10 pre-selected colors
2 10-needle trays of #90/14 • Madeira Snips • Plastic case

Tropics	\$60.00	983-10-TR
Jewels	\$60.00	983-10-JW
Harvest	\$60.00	983-10-HV
Gold/Silver	\$60.00	983-10-GS
Holiday	\$60.00	983-10-HL
Crystals	\$70.00	983-10-CR
Opals	\$70.00	983-10-OP


*For colors & downloadable designs please visit madeirausa.com.

FIRE FIGHTER/FLAME RESISTANT #40

Madeira's flame resistant thread is made from 100% Aramid, which contains NOMEX® branded fibers from Dupont®. Fire Fighter was developed for industries where safety standards are specified. It is available in 24 rich and popular colors. For best results use a #80/12 needle.

	COLOR	PRICE	ITEM #
Fire Fighter #40 1,000 yard spools	Colors	\$9.75	922-color#
<i>Ships from CA, FL, NH, OH, TX and WA locations only.</i>			
Fire Fighter #40 2,734 yard cones	Navy	\$19.60	929-N1643
	Red	\$19.60	929-N1747
	Black	\$19.60	929-N1800
	White	\$19.60	929-N1803
	Dark Blue	\$19.60	929-N1842
	Gray	\$19.60	929-N1918
	Blue	\$19.60	929-N1977

Ships from CA, FL, OH and TX locations only.



SAFETY BUNDLE

WHEN SAFETY IS A CONCERN, LOOK TO MADEIRA

YOU'LL FIND

- › FLAME RESISTANT FIRE FIGHTER THREAD PAGE 14
- › FLAME RESISTANT PROBAN® BACKING 23
- › FLAME RESISTANT WEBLON BACKING 23
- › FLAME RESISTANT PRE-WOUND BOBBINS 30

MAKING YOUR WORK SIMPLE...AND SAFE...

BURMILANA/WOOL BLEND #12

Madeira's finely spun wool blend is a 50% wool, 50% acrylic embroidery thread. It is great for stitching onto knitwear and looks beautiful as chenille, loop pile or chain stitch embroideries. For best results please use a #100/16 needle, reduce machine speed and adjust tension to accommodate the difference in thickness and texture. When digitizing for Burmilana be sure to set the digitizing to a density of 9 to accommodate the thickness of the thread.

Burmilana #12 1,100 yard cones	Colors	\$4.75	813-color#
	Mélangé	\$4.95	
	Mouliné/Astro	\$6.15	

Ships from California and Florida locations only.

E-ZEE BACKING



E-Zee Backing & Topping® delivers an extensive assortment of stabilizers necessary to achieve the best results in embroidery. E-Zee Backing & Topping® is a division of Madeira USA Ltd.



E-ZEE CUT®

A soft, stabilizing backing that is for use on knits, sweaters, fleece & stretchy fabric.

E-Zee Cut® 1.5 oz.

PRE-CUTS				ITEM #
E-Zee Cut® 1.5 oz.				
6½" x 6½" 250 pieces per pack				13-6.5
1 pack	2-5	6-10	11-20	
\$10.25	\$9.75	\$9.25	\$8.75	
8½" x 8½" 250 pieces per pack				13-8.8
1 pack	2-5	6-10	11-20	
\$13.50	\$12.90	\$12.15	\$11.50	
14" x 15" 250 pieces per pack				13-14.15
1 pack	2-5	6-10	11-20	
\$29.25	\$28.50	\$27.75	\$27.00	
ROLLS				
E-Zee Cut® 1.5 oz.				
11" x 100 yards	\$23.95	13-11-100		
23" x 50 yards	\$23.20	13-23-50		
23" x 100 yards	\$44.30	13-23-100		
23" x 250 yards	\$106.10	13-23-250		

E-Zee Cut® Hefty 2.0 oz.

PRE-CUTS				ITEM #
E-Zee Cut® Hefty 2.0 oz.				
6½" x 6½" 250 pieces per pack				23-6.5
1 pack	2-5	6-10	11-20	
\$10.30	\$9.80	\$9.30	\$9.00	
8" x 8" 250 pieces per pack				23-8.8
1 pack	2-5	6-10	11-20	
\$13.85	\$13.20	\$12.55	\$12.00	
E-Zee Cut® Hefty Black 2.0 oz.				
6½" x 6½" 250 pieces per pack				21-6.5B
1 pack	2-5	6-10	11-20	
\$11.25	\$10.75	\$10.25	\$10.00	
8" x 8" 250 pieces per pack				21-8.8B
1 pack	2-5	6-10	11-20	
\$14.95	\$14.25	\$13.50	\$13.00	

Continued on next page

ROLLS			ITEM #
E-Zee Cut® Hefty 2.0 oz.			
30" x 25 yards	\$19.75	23-30-25	
30" x 50 yards	\$37.25	23-30-50	
30" x 100 yards	\$69.85	23-30-100	
E-Zee Cut® Hefty Black 2.0 oz.			
28" x 25 yards	\$20.50	21-28-25B	
28" x 100 yards	\$70.45	21-28-100B	

E-Zee Cut® Just Right 2.5 oz.

PRE-CUTS				ITEM #
E-Zee Cut® Just Right 2.5 oz.				
7½" x 8" 250 pieces per pack				25-75.8
1 pack	2-5	6-10	11-20	
\$12.80	\$12.15	\$11.55	\$11.40	
15" x 15" 100 pieces per pack				25-15.15
1 pack	2-5	6-10	11-20	
\$14.95	\$14.25	\$13.70	\$13.00	
E-Zee Cut® Just Right Black 2.5 oz.				
7½" x 8" 250 pieces per pack				25-75.8B
1 pack	2-5	6-10	11-20	
\$11.80	\$11.25	\$10.75	\$10.50	
15" x 15" 100 pieces per pack				25-15.15B
1 pack	2-5	6-10	11-20	
\$15.35	\$14.75	\$14.00	\$13.50	
ROLLS				
E-Zee Cut® Just Right 2.5 oz.				
40" x 50 yards	\$34.45	25-40-50		
40" x 100 yards	\$67.30	25-40-100		
40" x 200 yards	\$130.95	25-40-200		
E-Zee Cut® Just Right Black 2.5 oz.				
20" x 25 yards	\$22.90	25-20-25B		

E-Zee Cut® Extra Stable with Grid 2.5 oz.

PRE-CUTS				ITEM #
E-Zee Cut® Extra Stable 2.5 oz.				
7½" x 8" 250 pieces per pack				25-75.8ES
1 pack	2-5	6-10	11-20	
\$22.75	\$22.00	\$21.50	\$21.00	

Continued on next page



E-Zee Cut® Extra Stable Black 2.5 oz.				ITEM #
7½" x 8" 250 pieces per pack				25-75.8ESB
1 pack	2-5	6-10	11-20	
\$23.75	\$23.00	\$22.50	\$22.00	

ROLLS

E-Zee Cut® Extra Stable 2.5 oz.			
30" x 50 yards		\$70.95	25-30-50ES
30" x 100 yards		\$130.00	25-30-100ES

E-Zee Cut® Extra Stable Black 2.5 oz.			
30" x 50 yards		\$67.65	25-30-50ESB
30" x 100 yards		\$128.50	25-30-100ESB

NEW **E-Zee Cut® Super Hefty Just Right 3.0 oz.**
Comparable to E-Zee Cut® Super Hefty 3.0 oz. (#31)

PRE-CUTS

E-Zee Cut® Super Hefty Just Right 3.0 oz.				
6½" x 6½" 250 pieces per pack				30-6.5
1 pack	2-5	6-10	11-20	
\$9.35	\$9.15	\$8.85	\$8.60	

8" x 8" 250 pieces per pack				30-8.8
1 pack	2-5	6-10	11-20	
\$17.50	\$17.15	\$16.80	\$16.50	

14" x 15" 250 pieces per pack				30-14.15
1 pack	2-5	6-10	11-20	
\$39.90	\$39.50	\$39.00	\$38.50	

E-Zee Cut® Super Hefty Just Right Black 3.0 oz.				
8" x 8" 100 pieces per pack				31-8.8B
1 pack	2-5	6-10	11-20	
\$8.60	\$8.35	\$8.10	\$7.75	

ROLLS

E-Zee Cut® Super Hefty Just Right 3.0 oz.			
24" x 25 yards		\$21.00	30-24-25
24" x 100 yards		\$65.60	30-24-100

E-Zee Cut® Super Hefty Just Right Black 3.0 oz.			
23" x 100 yards		\$87.25	31-23-100B

E-Zee Cut® Super Hefty Plus Just Right 3.1 oz.

PRE-CUTS

E-Zee Cut® Super Hefty Plus Just Right 3.1 oz.				
7½" x 8" 250 pieces per pack				32-75.8
1 pack	2-5	6-10	11-20	
\$14.15	\$14.00	\$13.50	\$13.00	



Order online for convenience and savings

15" x 15" 250 pieces per pack				ITEM #
				32-15.15
1 pack	2-5	6-10	11-20	
\$43.45	\$42.00	\$41.50	\$41.00	

ROLLS

E-Zee Cut® Super Hefty Plus Just Right 3.1 oz.			
20" x 25 yards		\$15.50	32-20-25
20" x 50 yards		\$29.95	32-20-50
20" x 100 yards		\$48.95	32-20-100

E-ZEE TEAR®

A non-woven general use backing. You can tear it in any direction and it won't need scissors. Use it on heavier, stable fabrics such as denim or twill. Pulling & tearing the backing will not distort the edges of your embroidery.

E-Zee Tear® Lightweight 1.0 oz.

PRE-CUTS

E-Zee Tear® Lightweight 1.0 oz.				
8" x 8" 250 pieces per pack				35-8.8
1 pack	2-5	6-10	11-20	
\$10.55	\$10.00	\$9.50	\$9.00	

E-Zee Tear® 1.5 oz.

PRE-CUTS

E-Zee Tear® 1.5 oz.				
6½" x 6½" 250 pieces per pack				78-6.5
1 pack	2-5	6-10	11-20	
\$9.90	\$9.50	\$9.00	\$8.50	

8" x 8" 250 pieces per pack				78-8.8
1 pack	2-5	6-10	11-20	
\$13.50	\$13.25	\$13.00	\$12.75	

14" x 15" 250 pieces per pack				78-14.15
1 pack	2-5	6-10	11-20	
\$33.50	\$33.00	\$32.50	\$32.00	

E-Zee Tear® Black 1.5 oz.				
6½" x 6½" 250 pieces per pack				16-6.5B
1 pack	2-5	6-10	11-20	
\$7.95	\$7.60	\$7.35	\$7.00	

8" x 8" 250 pieces per pack				16-8.8B
1 pack	2-5	6-10	11-20	
\$11.95	\$11.60	\$11.10	\$10.60	

Continued on next page

ROLLS

E-Zee Tear® 1.5 oz.				ITEM #
6" x 100 yards	\$12.75			78-6-100
11" x 100 yards	\$27.40			78-11-100
23" x 25 yards	\$11.75			78-23-25
23" x 50 yards	\$22.60			78-23-50
23" x 100 yards	\$44.50			78-23-100
23" x 250 yards	\$107.50			78-23-250
46" x 50 yards	\$44.45			78-46-50
46" x 100 yards	\$87.90			78-46-100
46" x 250 yards	\$182.10			78-46-250

E-Zee Tear® Black 1.5 oz.				
23" x 25 yards	\$13.50			16-23-25B
23" x 50 yards	\$25.00			16-23-50B
23" x 100 yards	\$46.95			16-23-100B

E-Zee Tear® Plus - Crisp 1.8 oz.

PRE-CUTS

E-Zee Tear® Plus - Crisp 1.8 oz.					ITEM #
8" x 8" 250 pieces per pack					18-8.8
1 pack	2-5	6-10	11-20		
\$13.50	\$13.00	\$12.75	\$12.50		

PRE-CUTS

E-Zee Tear® Plus - Crisp 1.8 oz.					ITEM #
14" x 15" 250 pieces per pack					18-14.15
1 pack	2-5	6-10	11-20		
\$38.25	\$37.65	\$37.45	\$37.00		

ROLLS

E-Zee Tear® Plus - Crisp 1.8 oz.				
23" x 25 yards	\$14.75			18-23-25
23" x 50 yards	\$26.75			18-23-50
23" x 100 yards	\$52.25			18-23-100
23" x 250 yards	\$124.75			18-23-250

E-Zee Tear® Plus - Soft 1.8 oz.

PRE-CUTS

E-Zee Tear® Plus - Soft 1.8 oz.					ITEM #
8" x 8" 250 pieces per pack					17-8.8
1 pack	2-5	6-10	11-20		
\$8.95	\$8.60	\$8.35	\$7.95		

ROLLS

E-Zee Tear® Plus - Soft 1.8 oz.				
19" x 50 yards	\$18.95			17-19-50
19" x 100 yards	\$34.95			17-19-100

E-ZEE CAP®

Available in pre-cuts and rolls specifically sized for your finished caps. E-Zee Cap will improve the quality of your embroidery when used on cylinder style cap frames.

E-Zee Cap® Just Right 2.5 oz.

PRE-CUTS

E-Zee Cap® Just Right 2.5 oz.					ITEM #
4½" x 7" 250 pieces per pack					88-45.7
1 pack	2-5	6-10	11-20		
\$7.25	\$7.00	\$6.50	\$6.00		
4" x 12" 250 pieces per pack					88-4.12
1 pack	2-5	6-10	11-20		
\$11.25	\$11.00	\$10.50	\$10.00		

ROLLS

E-Zee Cap® Just Right 2.5 oz.				
4½" x 150 yards	\$18.80			88-4.5-150

E-Zee Cap® 3.0 oz.

PRE-CUTS

E-Zee Cap® 3.0 oz.					ITEM #
4½" x 7" 250 pieces per pack					78-30
1 pack	2-5	6-10	11-20		
\$9.95	\$9.50	\$9.00	\$8.50		
4" x 12" 250 pieces per pack					78-4.12
1 pack	2-5	6-10	11-20		
\$13.35	\$13.00	\$12.50	\$12.00		

ROLLS

E-Zee Cap® 3.0 oz.				
4½" x 50 yards	\$9.75			78-4.5-50
4½" x 150 yards	\$23.90			78-4.5-150

E-ZEE WEBLON NO SHOW

Use Weblon or Poly Mesh when you need a fine gauge Cut Away backing for any fabric that requires extra stability, such as lightweight knits and delicate fabrics. Neither backing will show through light colored or lightweight fabrics.

E-Zee Weblon No Show 1.0 oz.

PRE-CUTS

E-Zee Weblon No Show Black 1.0 oz.					ITEM #
8" x 8" 250 pieces per pack					20-8.8B
1 pack	2-5	6-10	11-20		
\$21.00	\$20.65	\$20.50	\$20.25		

Continued on next page

ROLLS
E-Zee Weblon No Show Black 1.0 oz.
 20" x 50 yards \$34.25 **20-50-B**

E-Zee Weblon No Show 1.5 oz.

PRE-CUTS
E-Zee Weblon No Show White 1.5 oz.
 6½" x 6½" 250 pieces per pack **20-6.5**
 1 pack 2-5 6-10 11-20
 \$14.25 \$13.95 \$13.50 \$13.00

TOP SELLER
 8" x 8" 250 pieces per pack **20-8.8**
 1 pack 2-5 6-10 11-20
 \$19.25 \$18.75 \$18.25 \$17.75

ROLLS
E-Zee Weblon No Show White 1.5 oz.
 20" x 50 yards \$39.40 **20-50**

E-Zee Weblon No Show 1.5 oz.

PRE-CUTS
E-Zee Weblon No Show Beige 1.5 oz.
 7½" x 8" 100% Nylon • 250 pieces per pack **20-75.8BG**
 1 pack 2-5 6-10 11-20
 \$28.50 \$28.25 \$28.00 \$27.75

ROLLS
E-Zee Weblon No Show Beige 1.5 oz.
 30" x 50 yards \$89.95 **20-30-50BG**

E-Zee Weblon No Show Fusible 1.65 oz.

PRE-CUTS
E-Zee Weblon No Show Fusible White 1.65 oz.
 8" x 8" 100 pieces per pack **304-8.8-W**
 1 pack 2-5 6-10 11-20
 \$17.25 \$16.50 \$16.00 \$15.50

E-Zee Weblon No Show Fusible Black 1.65 oz.
 8" x 8" 100 pieces per pack **304-8.8-B**
 1 pack 2-5 6-10 11-20
 \$18.70 \$18.00 \$17.50 \$17.00

E-Zee Poly Mesh 1.5 oz.

ROLLS
E-Zee Poly Mesh 1.5 oz. 100% Polyester
 20" x 25 yards \$32.65 **70-22-25**

E-Zee Tear® Waffle 1.8 oz.

Low melting point. Use low-medium iron only!

PRE-CUTS
E-Zee Tear® Waffle 1.8 oz.
 6½" x 6½" 250 pieces per pack **52-6.5**
 1 pack 2-5 6-10 11-20
 \$8.35 \$8.00 \$7.50 \$7.00

8" x 8" 250 pieces per pack **52-8.8**
 1 pack 2-5 6-10 11-20
 \$11.25 \$11.00 \$10.50 \$10.00

ROLLS
E-Zee Tear® Waffle 1.8 oz.
 24" x 25 yards \$14.25 **52-24-25**
 24" x 100 yard \$46.95 **52-24-100**

Proban® Flame Resistant Backing 8.5 oz.

ROLLS
Proban® Flame Resistant White 8.5 oz.
 100% Aramid with Nomex® fiber from Dupont®
 14.75" x 10 yards \$58.50 **14.75-10FR**

E-Zee Flame Resistant Weblon Mesh 1.6 oz.

Made of polyester fibers with a melting point of 450-460°F.

PRE-CUTS
E-Zee Flame Resistant Weblon Mesh 1.6 oz.
 8½" x 8½" 250 pieces per pack **63-8.8**
 1 pack 2-5 6-10 11-20
 \$12.85 \$12.70 \$12.20 \$11.70

ROLLS
E-Zee Flame Resistant Weblon Mesh 1.6 oz.
 24" x 25 yards \$20.25 **63-24-25**

E-Zee Comfort Just Right 1.3 oz.

Finishing fabric which is fused to the reverse side of embroidery for a soft feeling.

PRE-CUTS
E-Zee Comfort Just Right White 1.3 oz.
 7" x 7" 100 pieces per pack **50-7.7**
 1 pack 2-5 6-10 11-20
 \$7.00 \$6.75 \$6.50 \$6.25

ROLLS
E-Zee Comfort Just Right White 1.3 oz.
 14" x 50 yards \$20.25 **50-14-50**



Order online for convenience and savings

800-225-3001 **MADERA** madeirausa.com

E-ZEE WATER SOLUBLE BACKINGS

NEW E-Zee Cut Washaway 1.2 oz.

A soft and sheer backing that dissolves easily in water. Ideal for lace, patches, emblems and much more. Perfect for applications where the backside is visible.

ROLLS	ITEM #
E-Zee Cut Washaway 1.2 oz. 20" x 50 yards	\$49.30 55-20-50

NEW E-Zee Cut Washaway Plus 1.9 oz.

A soft, sheer backing with release paper that dissolves easily in water. Ideal for Lycra® and hoopless embroidery. Pressure sensitive adhesive is fabric and needle friendly.

ROLLS	ITEM #
E-Zee Cut Washaway Plus 1.9 oz. 19" x 12 yards	\$30.05 56-19-12

E-Zee Tear® Washaway 2.0 oz.

PRE-CUTS

E-Zee Tear® Washaway 2.0 oz.

6" x 6" 250 pieces per pack	ITEM #
1 pack 2-5 6-10 11-20	W20-6.6
\$7.30 \$7.00 \$6.50 \$6.00	

7½" x 8" 250 pieces per pack	ITEM #
1 pack 2-5 6-10 11-20	W20-75.8
\$10.95 \$10.75 \$10.25 \$9.75	

14" x 15" 250 pieces per pack	ITEM #
1 pack 2-5 6-10 11-20	W20-14.15
\$33.95 \$33.50 \$32.95 \$32.45	

ROLLS

E-Zee Tear® Washaway 2.0 oz.	ITEM #
28½" x 50 yards	\$34.50 W20-28-50
28½" x 100 yards	\$64.95 W20-28-100

NEW Badgemaster

ROLLS	ITEM #
Badgemaster 15" x 25 yards	\$35.15 110-15-25

E-Zee Stick-On 1.5 oz.

A self-adhesive backing that is used for items that are difficult to hoop.

PRE-CUTS

E-Zee Stick-On 1.5 oz. (coated with 2 mil of adhesive)	ITEM #
9" x 9" 100 pieces per pack	21-9.9
1 pack 2-5 6-10 11-20	
\$40.45 \$39.75 \$39.25 \$38.75	

ROLLS

E-Zee Stick-On 1.5 oz. (coated with 2 mil of adhesive)	ITEM #
4 ½" x 25 yards	\$13.90 21-4.5-25
8" x 25 yards	\$28.75 21-8
8" x 50 yards	\$55.55 21-8-50
21" x 25 yards	\$67.95 21-25

E-Zee Aqua® Water Activated Topping

Used on top of a high profile fabric to hold down its nap, or pile, while embroidering. On sweaters, fleece and other soft knits, it stops the stitches from sinking.

PRE-CUTS

E-Zee Aqua® Topping 3 mil	ITEM #
5" x 5" 250 pieces per pack	101-5.5
1 pack 2-5 6-10 11-20	
\$8.15 \$7.95 \$7.60 \$7.10	

TOP SELLER 7" x 7" 250 pieces per pack	ITEM #
1 pack 2-5 6-10 11-20	101-7.7
\$11.25 \$10.95 \$10.70 \$10.20	

ROLLS

E-Zee Aqua® Topping 3 mil	ITEM #
6½" x 110 yards	\$20.55 101-6.5-110
6½" x 1100 yards	\$168.00 101-301-6
10" x 110 yards	\$39.85 101-10-110
TOP SELLER 23" x 25 yards	\$18.40 101-23-25
23" x 110 yards	\$65.00 101-23-110

Reflective Fabric

ROLLS

Reflective Appliqué Fabric	ITEM #
3M™ Scotchlite Silver Reflective Material • 12" wide	
per yard	\$17.95 8910
Ships from Texas only	

Continued on next page

E-Zee Crinoline

ROLLS			ITEM #
E-Zee Crinoline White 1.68 oz.			
48" x 10 yards	\$23.95		159-45-10

E-Zee 3D Foam

The look of raised lettering is achieved through using E-Zee 3D Foam. Placed on top of the embroidered item, stitching is done on top of the foam, creating a 3D effect.

SHEETS

E-Zee 3D Foam 3 mm	<i>Each sheet is 12" x 18"</i>		
Yellow	1 sheet	\$1.70	12-18-Y
	10 sheets	\$14.65	12-18-Y-10
Black	1 sheet	\$1.70	12-18-B
	10 sheets	\$14.65	12-18-B-10
Light Tan	1 sheet	\$1.70	12-18-LT
	10 sheets	\$14.65	12-18-LT-10
Red	1 sheet	\$1.70	12-18-R
	10 sheets	\$14.65	12-18-R-10
Royal Blue	1 sheet	\$1.70	12-18-RB
	10 sheets	\$14.65	12-18-RB-10
White	1 sheet	\$1.70	12-18-W
	10 sheets	\$14.65	12-18-W-10
Purple	1 sheet	\$1.70	12-18-P
	10 sheets	\$14.65	12-18-P-10
Blue	1 sheet	\$1.70	12-18-BL
	10 sheets	\$14.65	12-18-BL-10
Forest Green	1 sheet	\$1.70	12-18-FG
	10 sheets	\$14.65	12-18-FG-10
 Orange	1 sheet	\$1.70	12-18-O
	10 sheets	\$14.65	12-18-O-10

E-Zee Heat Seal

Permanently bond an appliqué to fabric. Great for logos, patches or emblems.

ROLLS

 E-Zee Film Laminate 3 mil Vinyl			
19" x 10 yards	\$47.95		3218-19-10
19" x 50 yards	\$188.95		3218-19-50
E-Zee Heat Seal 5 mil Nylon			
10" x 25 yards	\$62.40		4220-10-25
19" x 100 yards	\$286.45		4220-19-100
29" x 50 yards	\$280.65		4220-29-50
48" x 100 yards	\$643.50		4220-48-100
E-Zee Heat Seal 5 mil Polyester			
19" x 100 yards	\$305.00		5250-19-100

BOBBINS



Bobbins are one of the most important factors in producing high quality embroidery. With a wide range of bobbin brands, including Madeira's ELITE pre-wound bobbins, you'll be sure to find your favorite industrial bobbins in both Style L & M. Style A is also available for home embroidery machines.

**MADEIRA'S ELITE PRE-WOUND BOBBINS**

Pre-wound bobbins are made up of thread specifically designed to run well in the majority of commercial embroidery machines.

ELITE GOLD**Paper-sided 144 per box**

				ITEM #
 White Style "L" 134 yards • Filament Polyester				308-503
1 box	2-5	6-15	16-29	30+
\$30.00	\$28.65	\$27.35	\$26.10	\$24.00

Black Style "L" 116 yards • Filament Polyester				308-506
1-15 boxes	16-29	30+		
\$32.95	\$31.40	\$30.65		

ELITE STERLING

White Style "L" 134 yards • Filament Polyester				121-147
1 box	2-5	6-15	16-29	30+
\$32.90	\$31.30	\$29.85	\$28.35	\$26.85

Black Style "L" 134 yards • Filament Polyester				121-149
1-15 boxes	16-29	30+		
\$34.75	\$33.15	\$32.30		

ELITE VALUE**Sideless 144 per box**

White Style "L" 148 yards • Filament Polyester				121-510
1 box	2-5	6-15	16-29	30+
\$21.00	\$20.05	\$19.05	\$18.05	\$17.05

COATS AMERICAN TRUSEW PRE-WOUND BOBBINS**Paper-sided 144 per box**

 White Style "L" 132 yards • Filament Polyester				131-15
1 box	2-15	16-29	30+	
\$48.95	\$48.50	\$48.00	\$47.50	

Black Style "L" 132 yards • Filament Polyester				131-15-B
1 box	2-15	16-29	30+	
\$60.95	\$59.95	\$57.25	\$55.90	

COATS AMERICAN ASTRA PRE-WOUND BOBBINS**Paper-sided 144 per box**

White Style "L" 114 yards • 100% Spun Polyester				131-114
1 box	2-15	16-29	30+	
\$31.60	\$31.10	\$30.60	\$30.25	

White Style "A" 124 yards • Spun Polyester				131-124
1+ boxes				
	\$39.95			

MAGNETIC BOBBINS

Magnetic bobbins help provide uniform tension throughout the run of the bobbin.

		ITEM #
Madeira ELITE Magnetic Sided 144 per box		
White Style "L" 134 yards • Filament Polyester		121-160
1-29 boxes	30+	
\$33.25	\$30.20	

Coats American Trusew Magnetic Core Sided 100 per box		
White Style "L" 132 yards • Filament Polyester		131-132
1-23 boxes	24+	
\$33.80	\$32.75	

Magnetic Core Sideless 100 per box		
 White Style "L" 135 yards • Filament Polyester		12434
1-23 boxes	24+	
\$37.55	\$37.25	

Black Style "L" 130 yards • Filament Polyester		12457
1-23 boxes	24+	
\$43.85	\$41.80	

STYLE M BOBBINS

Madeira Elite Sterling 144 per box		
White Style "M" 235 yards • Filament Polyester		121-148
1+ boxes	\$52.70	

Magnetic Core 100 per box		
White Style "M" 230 yards • Filament Polyester		12445
1+ boxes	\$55.50	

Coats American Trusew 144 per box		
White Style "M" 235 yards • Filament Polyester		131-MV-15
1+ boxes	\$79.25	

Black Style "M" 235 yards • Filament Polyester		131-MV-15-B
1+ boxes	\$96.80	
	<i>Ships from Florida location only.</i>	

Coats American Astra 144 per box		
White Style "M" 207 yards • Spun Polyester		131-18
1+ boxes	\$57.75	

NEB PLASTIC SIDED BOBBINS

Plastic sides and core greatly reduce distorting due to high humidity and oiling.

Plastic-sided 144 per box		
White Style "L" 132 yards • Filament Polyester		141-132-W
1 + boxes	\$46.30	

Continued on next page

Black Style "L" 132 yards • Filament Polyester
1+ boxes \$55.95

ITEM #
141-132-B

FLAME RESISTANT BOBBINS

Paper-sided 144 per box
100% Aramid (tex 27) Style "L" • White • 67 yards **131-67**
1+ boxes \$76.95
Ship from: AL, IL, NC, NH, FL, TX, CA & OH locations only.

Paper-sided 10 per pack
100% Aramid (tex 27) Style "L" • White • 67 yards **131-67-10**
1+ pack \$10.30
Ship from: CA, FL, NH, OH and Texas locations only.

FIRE FIGHTER BOBBIN THREAD CONE

Fire Fighter Flame Resistant bobbin thread is intended for use with Madeira's Fire Fighter top thread. Made of 100% Aramid, it contains Nomex® fibers by Dupont®

Fire Fighter Bobbin Thread Cone
Aramid (dtex 130 x 2) White • 5,500 yards \$29.00 **923-N1803**

MADEIRA BOBBIN THREAD CONES

Burmilon 200
Spun Polyester (tex 14) • 10,936 yards
White \$7.75 **303-301**
Black \$8.90 **303-310**

Monolon
Nylon Mono-filament (den 60) 10,936 yards
Use for top thread, bobbin thread and sequins.
Clear \$14.65 **801-150**

BOBBIN ACCESSORIES

Towa Bobbin Case
Style "L" With pigtail **602-1058**
1 \$7.95 2-10 \$7.55 11-25 \$7.05 26+ \$6.80

Style "M" With spring \$25.10 **602-2**

Towa Standard "L" Bobbin Tension Gauge \$72.45 **200-50**

ACCESSORIES



Madeira offers a wide range of needles, sprays, oils, scissors, storage and general supplies for use with embroidery machines and in embroidery shops.

Products for printing and other methods of embellishment are now available from Madeira.

MADEIRA NEEDLES

Madeira Large Eye string polished needles are a finer needle that can be used with thicker thread. Precision manufactured in Germany, these stainless steel needles run in most machines to create superb embroidery with fewer thread or needle breaks.

		ITEM #
Madeira Large Eye Round Shank Needles DBxK5		
#65/9 Ballpoint 100 per box	\$19.95	102-65-B
 #75/11 Ballpoint	\$19.95	102-75-B
#80/12 Ballpoint	\$19.95	102-80-B
#90/14 Ballpoint	\$19.95	102-90-B
#100/16 Ballpoint	\$19.95	102-100-B
#75/11 Sharp	\$19.95	102-75-S
#80/12 Sharp	\$19.95	102-80-S
#90/14 Sharp	\$19.95	102-90-S
#100/16 Sharp	\$19.95	102-100-S
Madeira Large Eye Round Shank Needles DBxK5		
#65/9 Ballpoint 10 per tray	\$4.75	102-65-BT
#80/12 Ballpoint	\$4.75	102-80-BT
#80/12 Sharp	\$4.75	102-80-ST
#90/14 Ballpoint	\$4.75	102-90-BT
#90/14 Sharp	\$4.75	102-90-ST
#100/16 Ballpoint	\$4.75	102-100-BT
#100/16 Sharp	\$4.75	102-100-ST

ORGAN NEEDLES

Organ Large Eye Round Shank Needles DBxK5		
#75/11 Ballpoint (Titanium) 100 per box	\$25.25	602-75-B
#75/11 Sharp (Titanium)	\$25.25	602-75-S
#80/12 Sharp (Titanium)	\$25.25	602-80-S
#80/12 Sharp (Teflon® embedded)	\$25.25	602-80-ST
Organ Large Eye Round Shank Needles DBxK5		
#75/11 Ballpoint (Titanium) 10 per tray	\$4.00	602-75-B-10
#75/11 Sharp (Titanium)	\$4.00	602-75-S-10
#80/12 Sharp (Titanium)	\$4.00	602-80-S-10
#80/12 Sharp (Teflon® embedded)	\$4.00	602-80-ST-10

NEEDLE ACCESSORY



Needle Gripper \$4.50 139-292
Features locking handle and gripping teeth, providing an easier and more precise method to change needles on your embroidery machine.

SCHMETZ NEEDLES

Schmetz needles are available in Standard or Large Eyes and Ballpoint or Sharp tips. Standard needles have thicker side eye walls that help reduce needle deflection. The longer tip to eye length helps pierce the material from a greater distance.

		ITEM #
Schmetz Standard Eye Round Shank Needles DBx1		
#70/10 Ballpoint 100 per box	\$22.75	100-70-10-B
#75/11 Ballpoint	\$22.75	100-75-11-B
#80/12 Ballpoint	\$22.75	100-80-12-B
#70/10 Sharp	\$22.75	100-70-10-S
#75/11 Sharp	\$22.75	100-75-11-S
#80/12 Sharp	\$22.75	100-80-12-S
Schmetz Large Eye Round Shank Needles DBxK5		
#75/11 Ballpoint 100 per box	\$22.75	100-75-B
#75/11 Sharp	\$22.75	100-75-S
#80/12 Sharp	\$22.75	100-80-S
Schmetz Large Eye Round Shank Serv 6 Needles *DBxK5		
<i>For use on Lycra® and other light, stretch materials.</i>		
#65/9 Ballpoint 100 per box	\$22.75	100-65-B6
#75/11 Ballpoint	\$22.75	100-75-B6

*The new Schmetz Large Eye FHS needles are designed for use with heavier weight threads such as Supertwist and Burmilana. They do not require you to adjust the timing on your machine. The Serv 6 needles are designed for work on stretch materials.

Schmetz Large Eye Round Shank FHS Needles *DBxK5		
<i>Fixed hook setting (FHS) is for use with heavier weight threads; does not require adjusting machine timing.</i>		
#80/12 Ballpoint 100 per box	\$27.55	100-80-FHS
#90/14 Ballpoint	\$27.55	100-90-FHS
#100/16 Ballpoint	\$27.55	100-100-FHS
Schmetz Large Eye Flat Sided Needles DBxK5		
#75/11 Universal 5 per tray	\$2.40	130-75-11-S
#90/14 Universal	\$2.40	130-90-14-S

Schmetz Large Eye Flat Sided Needles DBxK5		
#75/11 Universal 25 per tray	\$10.00	130-75-11-S-5
#90/14 Universal	\$10.00	130-90-14-S-5

SCISSORS

		ITEM #
Fine Point Embroidery Snip <i>3 1/2" snip, with fine point for close trimming</i>	\$11.65	139-102
Madeira Thread Clips <i>4 3/4" Ergonomic, single ring, automatic spring back.</i>	\$5.50	9475N
Madeira Snip with Lanyard <i>5" Snip with lanyard, fine stainless steel curved blade.</i>	\$10.55	139-100
Spring Action Snip-Its Thread Clip <i>4" spring action thread clip</i>	\$2.50	328-001
TOP SELLER Curved Point Squeeze Snips Scissors <i>4 1/2", super sharp scissors</i>	\$7.95	957-696
Adjustable Embroidery Snip <i>4 1/4" with black handle</i>	\$8.50	139-668
Fine Curved Point Adjustable Scissors <i>4" with adjustable finger holes</i>	\$11.50	140-61
Soft Handled Dressmaker Shears <i>8" stainless steel shears</i>	\$11.65	139-1860-2
Fiskars Shears <i>8" spring action bent scissor</i>	\$17.55	139-9911
Fiskars Trimmer <i>5" spring action</i>	\$13.15	139-9921
Gingher Double Curved Scissors <i>4" large handle scissors</i>	\$15.75	139-401-4
Lightweight Gingher Thread Clips <i>4" lightweight clips</i>	\$13.65	139-0487
TOP SELLER Extra Fine Curved Point Scissors <i>3 1/2" extra fine point scissors</i>	\$8.95	139-705
Gold Plated Double Curved Scissors <i>3 1/2" double curved scissors</i>	\$7.00	9478
Chrome Plated Double Curved Scissors <i>5" ergonomically shaped scissors</i>	\$12.85	9491
Chrome Plated Appliqué Scissors <i>6" applique scissors</i>	\$10.85	9493



TOUCH-UP PENS

Used to touch up visible bobbin thread quickly and easily. Instructions for use are in our Professor T.H. Read Instruction guide available online at madeirausa.com.

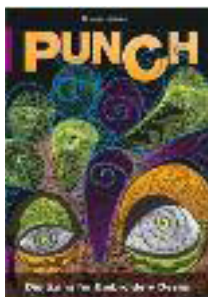
Magic Permanent Ink Pens

		ITEM #
12 pens (1 each color)	\$37.50	101-700
3 pens (Black, Red, Blue)	\$9.00	101-700-3
Black (M700-T1)	\$3.85	101-700-BK
Blue (M700-T3)	\$3.85	101-700-BL
Brown (M700-T6)	\$3.85	101-700-BR
Light Brown (M700-T10)	\$3.85	101-700-LB
Light Green (M700-T9)	\$3.85	101-700-LG
Orange (M700-T7)	\$3.85	101-700-OR
Pink (M700-T12)	\$3.85	101-700-PK
Purple (M700-T8)	\$3.85	101-700-PR
Light Blue (M700-T11)	\$3.85	101-700-LTB
Red (M700-T2)	\$3.85	101-700-RD
Green (M700-T4)	\$3.85	101-700-GR
Yellow (M700-T5)	\$3.85	101-700-YL

Invisible Temporary Marking Pens

Purple	\$3.00	101-305-1
White	\$3.35	101-305-2

HOW TO DIGITIZE/EMBROIDERY BOOK

**Punch: Digitizing for Embroidery Design**

In this new book, author Bonnie Nielsen addresses the design process and creative techniques for embroidery digitizing. You can read more about the book at www.madeiramart.com/punchbook.

\$99.95 200-11

STORAGE, DISPLAY AND THREAD CARE

Astre Net

10 per pack	\$3.50	101-307
175 yard roll	\$265.75	101-MS022

Hugo's Amazing Tape

2 3/8" x 50 ft. Self-sticking, re-useable clear vinyl tape	\$10.75	50-238
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Madeira Cone /Spool Holders

\$0.35 100-7

Madeira Spool Cap End

20 per pack \$2.00 100-2

**Metal Spool Rack**

Hold 60 1,100-yard spools • 16 1/2" x 21" x 2 1/2" \$28.95

ITEM #
670

Jumbo Wooden Cone Rack

Hold 48 5,500-yard cones • 14" x 27" x 3" \$36.00 678

Plastic Spool Carry Case

Hold 48 1,100-yard spools • 14 1/2" x 10 1/2" x 3 1/2" \$10.95 745-5315

Plastic Spool Storage Box

Hold 12 1,100-yard spools • 10 3/4" x 7 1/4" x 1 5/8" \$5.00 4007

Spool/Mini Snap Cone Chest 21" x 6 3/4" x 17" \$153.25 24

Hold up to 180 mini snap cones, spools, barrel spools in 3 drawers

**Clear Thread Storage Can** 7 1/4" x 6 3/4"

\$5.95 669

Clear, plastic paint can holds up to 6 cones. Comes with Madeira branded paint can opener for easy access to your cones. Keeps colors visible.

**Madeira Display Cone** 18 1/2" x 13 1/4" x 6 1/4"

\$125.00 122

Table top display shaped as a Madeira mini-snap cone. Two shelves hold a variety of products including, thread cones and spools, bobbin boxes and accessories.

THREAD REMOVAL

**Peggy's Stitch Eraser 3®**

Stitch removal

\$80.95 748-300

Peggy's Stitch Eraser 3®

Replacement Head

\$22.00 748-002

Madeira Seam Ripper 4 3/4"

Large cushioned handle provides extra comfort.

\$2.90 9474

Madeira Threader/Cutter

With needle threader and lanyard.

\$2.75 9473

Fine Point Tweezers 4 3/4"

Precision tip for thread removal or precision trimming.

\$3.15 957-4

Bent Tweezers 6 1/4"

Bent tip provides extra precision.

\$3.25 957-6



Order online for convenience and savings

800-225-3001 **MADERA** madeirausa.com

THREAD TENSION GAUGES/BOBBIN CASES

Using thread tension gauges makes it easy to adjust both bobbin and upper tensions. It's quick, easy and will help you eliminate unsightly bobbin thread showing, looping top stitches and thread breaks.

		ITEM #
Upper Thread Tension Gauge	\$18.50	200-10
Towa Standard "L" Bobbin Tension Gauge	\$72.45	200-50
Towa Bobbin Case		602-1058
★ TOP SELLER Style "L" With pigtail		
1	2-10	11-25
\$7.95	\$7.55	\$7.05
		26+
		\$6.80
Style "M" With spring	\$25.10	602-2



★ HOOPING SYSTEM

All in 1 Hooper \$725.00 **133-01**
 The All in 1 Hooper is designed to hoop all garment sizes. It has 5 boards embedded into 1 device. Adults, Juniors, Toddlers, Infants & Sleeve Board all collapse independently to adjust to the size needed. The All in 1 Hooper is the only device in the industry that works with every garment and hoop size without having to purchase additional attachments.

APPLIQUE SEALING IRON

Appliqué Sealing Iron	\$29.95	2100
Features a non-stick Teflon® coating, a variable temperature control and a 5½ foot cord.		
Wooden Iron Stand	\$9.95	2110

ADHESIVES/OILS/SPRAYS

★ TOP SELLER Madeira Spray Adhesive 1000 17 oz.		157-1000
Quick drying, low residue, temporary spray.		
1 can	2-11	12+
\$10.95	\$10.20	\$9.45
Madeira Spray Adhesive 1100 18 oz.		157-1100
Non-staining lemon scented, slow drying, temporary spray adhesive. Cleans off with alcohol.		
1 can	2-11	12+
\$10.95	\$10.20	\$9.45

ADHESIVES/OILS/SPRAYS

Double Sided Tape 1" x 50 yds	\$7.70	ITEM #
Clear tape can be removed or left within the embroidery. Use to hold garment in place.		
Madeira Spray Adhesive Cleaner 1200 5.3 oz.		4345
Spray cleaner for removal of temporary adhesive		
1 can	2-11	12+
\$6.75	\$6.00	\$5.50
Sprayaway® Glass Cleaner 19 oz.	\$3.95	157-050
The most versatile glass cleaner available. Dissolves dirt, grease, grit and grime. Heavy-duty foam clings to vertical surfaces. Guaranteed to leave no film. Ammonia Free.		
Hook Wash 11 oz.	\$11.95	157-123
A mineral based lubricant/solvent mixture that allows for a quick cleaning when replacing reciprocators, needle cases, bobbin cases and tension assemblies.		
Tom's Secret Formula™ B-404 Lubricant 16 oz.	\$4.95	157-404
Earth Friendly, high performance all-purpose lubricant and penetrant. Formulated with vegetable oils and selective additives, made without chlorine or regulated toxins. B-404 clings to surfaces and doesn't evaporate.		
★ TOP SELLER LB5 Spray Oil Lubricant 9 oz.		157-5
Highly refined machine oil, delivered by precisely measured ozone friendly aerosol.		
1 can	2-11	12+
\$7.95	\$7.20	\$6.45
Madeira White Machine Oil		
Non-staining white oil designed for use on embroidery & sewing equipment.		
One qt.	\$10.25	287-020232
Four oz.	\$4.50	287-02024
Sprayaway® Premium Gold Grease 13 oz.	\$7.50	157-294
This spray grease delivers excellent lubrication, prevents corrosion, while extending the life of equipment.		
Needle Nose Pen Oiler 6 ¼"	\$3.45	2-14
Extra long tip, ideal for oiling intricate machinery, refillable.		
Needle Nose Oiler	\$3.25	196
Ideal for oiling intricate machinery. Oil sold separately.		
Lint and Dust Remover 10 oz.	\$10.75	157-10
Canned air		
★ NEW Anti Static Spray 14 oz.	\$6.95	157-955
Counteracts static electricity charges that attract dust.		

Continued on next page

- NEW Albachem Spot Lifter 17 oz.** \$8.95 **ITEM # 157-1674**
Removes grease and oil stains.
- Cleaning Brush 5 3/4"** \$1.50 **139-1**
two-sided brush

RULER

- Plastic Ruler 6"** \$1.50 **105-6**
Clear, plastic ruler, perfect for placement of designs inside hoop.

VISIT US ONLINE AT:
madeirausa.com

- Convenient** – order online 24/7
- Reliable** – instant order confirmation
- Practical** – access to online order history
- Friendly** – online chat for personal help
- Helpful** – build your cart for easy re-orders
- Useful** – learn what thread breaks cost your business
- Educational** – instruction sheets and how-to videos
- Cost-effective** – save shipping on designated days



Know Your Needles!

#65/9	#70/10	#75/11	#80/12
Classic Rayon #60	Classic Rayon #60	Classic Rayon #40	Classic Rayon #40
Classic Rayon #40	Polyneon #60	Classic Rayon #30	Classic Rayon #30
Polyneon #60	FS #50	Polyneon #40	Polyneon #40
Polyneon #40		Frosted Matt #40	Fire Fighter #40
Frosted Matt #40		FS #40	X.tru #30
FS #50		FS #45	FS #45
#90/14	#100/16	<i>The smaller the needle used, the smaller the penetration hole. Using the smallest needle recommended for each thread type will give you the optimal, best looking design.</i>	
Supertwist #30	Classic Rayon #12		
FS #30	Burmilana #12		
FS #35	Supertwist #12		
FS #45	FS #15		
	FS #20		

PRINTING SUPPLIES & GARMENT DECORATION



Madeira now offers printing and decoration solutions to garments, bags and much more! Sublimate your customers promotional items, memories, logos or events onto Polyester shirts and Polymer coated items with SubliJet Inks and Transfer Paper. Bedazzle cheerleading uniforms easily with the Dalwand and assorted rhinestone colors.

Printing Supplies



Ricoh GX e3300N GelSprinter Printer
 \$249.00 **3300**
 An inkjet printer with the speed and durability of a laser printer used to create garment and sublimation transfers. The Ricoh e3300N is capable of producing up to 144 color prints per hour while creating quality transfers for your products. Maximum media size 8.5" x 11". Maximum DPI 3600 x 1200.

Ships from GA, IL, PA, CA, TX & FL. Allow 5-7 days for shipping.

Chromablast™-R Cotton Transfer Ink Cartridges

Chromablast-R is a professional cotton heat transfer ink solution for cotton and cotton-blend fabrics. Paired with Chromablast transfer paper, it will produce vibrant, full-color, lasting images. For use with the Ricoh Printer GX e3300N *Ships from California and Ohio locations only.*

Cyan	\$52.00	3300-C
Magenta	\$52.00	3300-M
Yellow	\$52.00	3300-Y
Black	\$52.00	3300-K



SubliJet™-R Sublimation Ink Cartridges

Sublimation printing allows businesses to create customized and personalized full color products on demand. When sublimation inks are heated to 400°F using a standard heat press, they turn into a gas and form a permanent bond to any 100% polyester fabric or items that have a polymer coating. The result is a premium, full-color, photographic-quality image that will not crack, peel or wash away from the substrate. For use with the Ricoh Printer GX e3300N.

Ships from California and Ohio locations only.

Cyan	\$60.00	3300-S-C
Magenta	\$60.00	3300-S-M
Yellow	\$60.00	3300-S-Y
Black	\$60.00	3300-S-K

Chromablast™-R Transfer Paper

\$75.00 **3300-8.5.11**

For use with Chromablast-R
 100 pieces per pack • 8 1/2" x 11" *Ships from California and Ohio locations only.*

Screenprint High Flash Proofing Sheets 3.6 oz.

Used for testing screen print runs prior to printing on the actual garment.
 100 pieces per pack

15" x 15"	\$22.50	15.15SP
18" x 20"	\$35.95	18.20SP

Ships from California and New Hampshire locations only.

Heat Presses



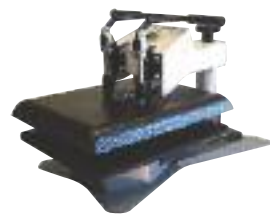
Digital Knight Mug Press
 \$750.00 **DK3**

Heat press exclusively for mugs. Allows for full wrap-around, handle to handle, top to bottom printing mug press. It can press images up to 5" high and as close as 1/2" from the handle, depending on the mug size. It is fully adjustable, accommodating all mug sizes on the market.



Digital Knight 16" x 20" Clamshell
 \$1,150.00 **DK20CL**

Clamshell style heat transfer press features a state-of-the-art control system and heavy-duty solid steel welded framework. Its press opens wide and lifts up far away from the rear of the pad, staying away from user hands.



Digital Knight 16" x 20" Swinger
 \$1,450.00 **DK20SW**

Swing away press swings completely out of the way of the table, providing complete access to load and unload materials and layout transfers. The heat platen is always face down, and regardless of the height of the product being pressed, presses evenly and level.



Digital Knight Combo 14" x 16"
 \$1,195.00 **DC16CB**

Digital combo multipurpose swing-away heat press features digital temperature, time and pressure/heat gauge, as well as programmable presets, user definable alarms and other digital features. The digital combo allows for instantly interchangeable heat platens and bottom tables. It is able to press items over 1" thick, and can be adapted for far thicker products.

Teflon Sheet 16" x 20" \$18.00 **SM1620**

Excellent long lasting protective teflon sheet that keeps your work heat platen clean and reduces loss.



NEW 3mm Rhinestones



3 mm Rhinestone Kit Spring
 ITEM # **123-3-SP**
 \$23.00
 Spring mix kit includes 6 colors: Amethyst, Aquamarine, Champagne, Citrine, Peridot & Sun in both 3mm and 4mm sizes. 20 pieces each, total of 240 crystals.

3 mm Rhinestone Kit Winter
 ITEM # **123-3-WR**
 \$23.00
 Winter mix kit includes 6 colors: Champagne, Clear, Cobalt, Emerald, Siam & Topaz in both 3mm and 4mm sizes. 20 pieces each, total of 240 crystals.

Assorted 3 mm Rhinestones 144 per bag \$8.00

- | | | | |
|------------|---------|------------|----------|
| Amethyst | 123-3-1 | Jet Black | 123-3-8 |
| Aquamarine | 123-3-2 | Light Siam | 123-3-9 |
| Champagne | 123-3-3 | Peridot | 123-3-10 |
| Citrine | 123-3-4 | Sapphire | 123-3-11 |
| Clear | 123-3-5 | Siam | 123-3-12 |
| Cobalt | 123-3-6 | Sun | 123-3-13 |
| Emerald | 123-3-7 | | |

Assorted 4 mm Rhinestones 100 per bag \$8.00

- | | | | |
|------------|---------|------------|----------|
| Amethyst | 123-4-1 | Jet Black | 123-4-8 |
| Aquamarine | 123-4-2 | Light Siam | 123-4-9 |
| Champagne | 123-4-3 | Peridot | 123-4-10 |
| Citrine | 123-4-4 | Sapphire | 123-4-11 |
| Clear | 123-4-5 | Siam | 123-4-12 |
| Cobalt | 123-4-6 | Sun | 123-4-13 |
| Emerald | 123-4-7 | | |

Continued on next page

COLOR CARDS/THREAD CHARTS



- | | | |
|---------------------------------------|--------|-----------------------|
| Classic Rayon | \$4.50 | ITEM # 100-425 |
| Polyneon | \$4.50 | 100-75 |
| Supertwist #30 | \$4.00 | 100-60 |
| FS Metallic | \$4.50 | 100-72 |
| Supertwist #12 | \$2.75 | 100-48 |
| Metallic Soft & Smooth #40 | \$4.00 | 100-130 |
| Burmilana | \$4.50 | 100-64 |
| Fire Fighter | \$3.50 | 100-95 |
| Frosted Matt | \$3.50 | 100-110 |
| X.tra | \$3.50 | 100-90 |

Color Card Holder Box \$24.95 **100-BOX**
 Includes Classic, Polyneon, FS Metallic, Supertwist, Burmilana color cards and E-Zee Sample Book in storage box.

PANTONE® COLOR GUIDE

Provides a consistent method for selecting and matching solid PANTONE® colors.

Pantone® Color Guide Coated solid colors. \$72.00 **100-PAN1**

NEW Rhinestone Application



Dalwand \$16.00 **123-11**
 Hand applicator comes with various sized heads for embellishing your hot fix crystals, studs, nailheads and pearls. Includes a bonus "flat tip", for where a small tip iron is useful.

Rhinestone Transfer Paper \$195.00 **123-12-110**
 12 3/4" x 110 yards. Silicone hotfix transfer paper keeps stones in place while making designs and applying them to the garment.

Terms and Conditions

Order Information

Madeira USA appreciates all orders from commercial embroiderers. We encourage you to place your order online, at madeirausa.com, where you can order from our complete product line 24 hours a day, seven days a week. All orders are subject to a handling fee. Orders \$50.00 or under will be charged \$7.50. Orders 50.01 and over will be charged \$3.50 or 2%, whichever is greater.

How to Place an Order Online

1. Please have your credit card number ready for use on our secure server.
2. Our customer service centers will quickly process your order and ship it exactly as you enter it.
3. Online orders generally ship via UPS Ground. You may expedite your order for an additional shipping fee.
4. Order tracking information for orders placed online and shipped by UPS will be e-mailed to you.

Payment

Madeira USA accepts Visa, MasterCard, Discover and American Express. Accounts with established credit may purchase on terms of Net 30 days. Purchases by new accounts will be sent COD or billed via credit card until credit has been approved. Currently, the COD charge is \$11.00. COD orders that exceed \$125.00 for the first order must be paid by cashier's check or money order. Any account may be put on COD basis without prior notice. Electronic Checks may be issued by phone for a \$2.50 fee in order to avoid COD charges. Accounts 30 days beyond terms will be charged at 1.5% per month on unpaid balances (18% per annum). Accounts may also be charged reasonable attorney fees and costs incurred by Madeira USA in connection with the enforcement of collection of any obligation. If a check is returned for insufficient funds, a \$25 return check fee will be charged and it will be electronically re-submitted until funds are available.

Shipping

Orders will be shipped domestically or internationally per customer instructions via: UPS, Federal Express, or Truck (freight collect). International customers are responsible for paying freight, duties and taxes.

Terms and Conditions

Complimentary Services from Madeira

- Able to Order 24/7
- Web-only Specials
- 12 Hour Customer Service
- Virtual CSR through Live Chat
- Shipping from 12 Locations
- Flexible Shipping Choices
- Weekend Delivery
- One-Stop Shop
- Customization of Products
- Custom Color Cards
- Technical Support
- Webinars
- Instructional Videos
- Madeira Inventory Management System
- Easy Online Pantone® Color Match
- Social Media Offers and Information
- Free Specialty Thread Designs
- Printed Instruction Sheets
- Cost of a Thread Break Calculator
- Color and Design Forecasts
- Customer Appreciation Program (CAP)
- Order Online via Mobile Phone
- Customer Satisfaction Survey
- Trendspotting Page Online

Pricing

Madeira reserves the right to make adjustments due to changing market conditions, manufacturing price changes, errors in advertisement and other extenuating circumstances. All prices provided are wholesale, intended for commercial embroiderers. Those not qualifying will be charged the Manufacturer's Suggested Retail Price.

Tax information

Companies located in states where Madeira USA operates a Customer Service Center must have a current Resale Certificate on file with Madeira USA in order to not be charged sales tax. Tax forms can be downloaded from www.madeirausa.com and faxed to 603-524-4707. If your business is located in Florida and Washington, a copy of the state-issued resale certificate must be submitted. If you have any questions, please speak with a customer service representative or write to credit@madeirausa.com.

Returns and Exchanges

1. Call Credit Department to request a Return Authorization Number. Packages without an RA Number will be refused.
2. Write the RA Number plainly on the outside of the package.
3. RA Numbers are valid for 30 days from the date of issue.
4. Merchandise will not be accepted for credit after 30 days from the date of invoice.
5. All returns are subject to a minimum 15% restocking fee.
6. Merchandise returned must be in the original packaging and wrapping to receive credit.